

August , 2007

Field Repair Vinyl Windows

Equipment

Portable Compressor (Home Depot)

Mini HVLP gun (nozzle as small as 1.0 m.m. will work)

Very small defects can be done with pressurized cans or small touch up brushes.

Process

Paint Prep same as factory instructions. Field work doesn't require the addition of any Accelerator or Cross Linker.

A light sanding may be required over defective area with 400 grit sand paper.

Clean surface with Hurrisafe. Dry.

Mask off glass, moldings etc. as required eventhough small guns produce very small fans, and limited overspray.

Apply coating; wait a few minutes between passes, to avoid runs on vertical surfaces.

A hair dryer can be used to achieve faster drying in damp environments.

Avoid spraying in temperatures less than 55 F, or in high wind conditions.

If you need help call AquaSurTech OEM, we can put you in contact with a Siding Doctor contractor in your area.